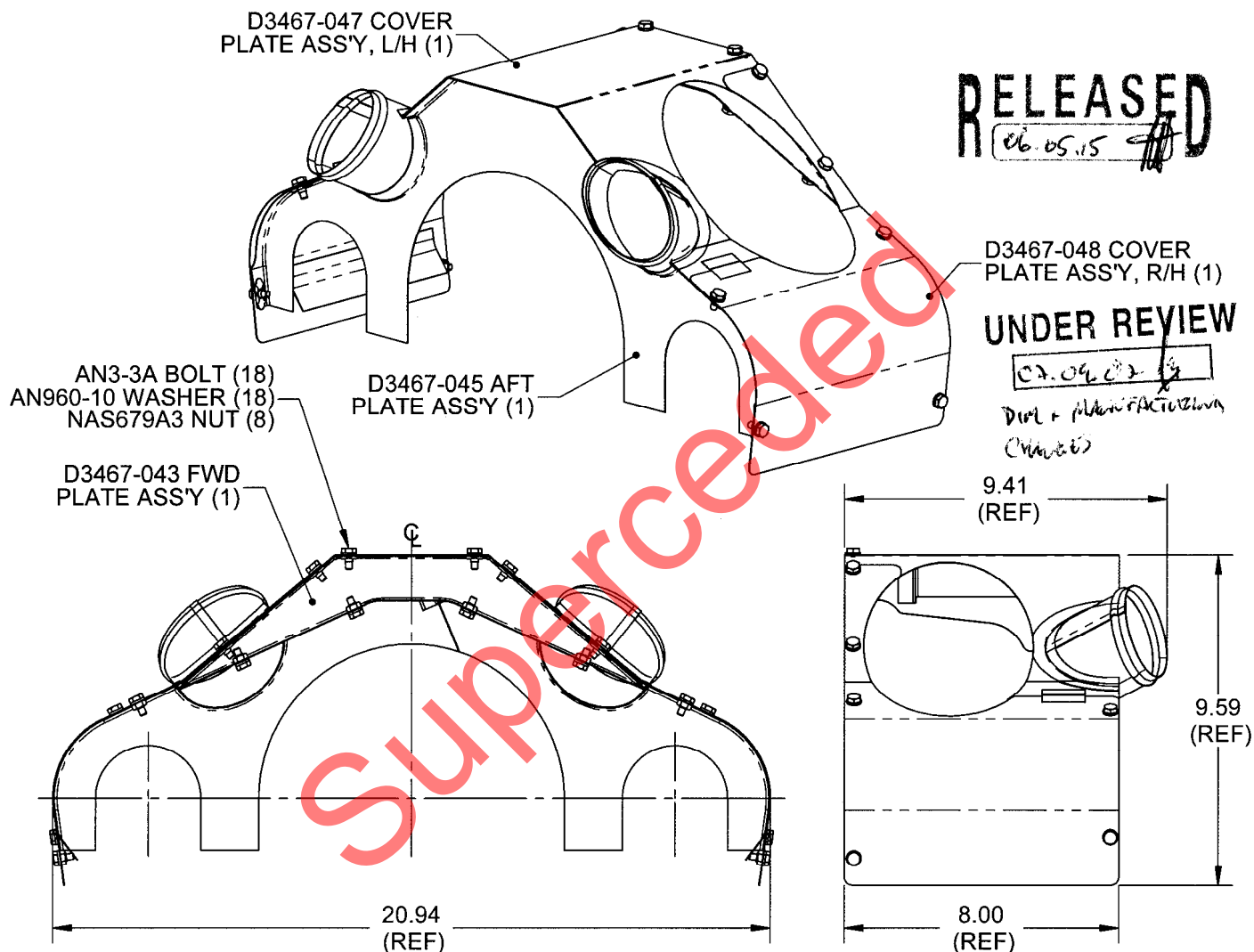


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| CHECKED <i>H</i> | APPROVED <i>H</i> | DRAWING NO. D3467 | REV. B SHEET 1 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:5 |
| A | 05.12.07 | NEW ISSUE | |
| B | 06.05.15 | Ø0.250 & Ø0.203 WERE Ø0.194 ; UPDATED D3467-9F/-15F | |

**D3467-041 SHROUD ASSEMBLY****NOTES:**

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

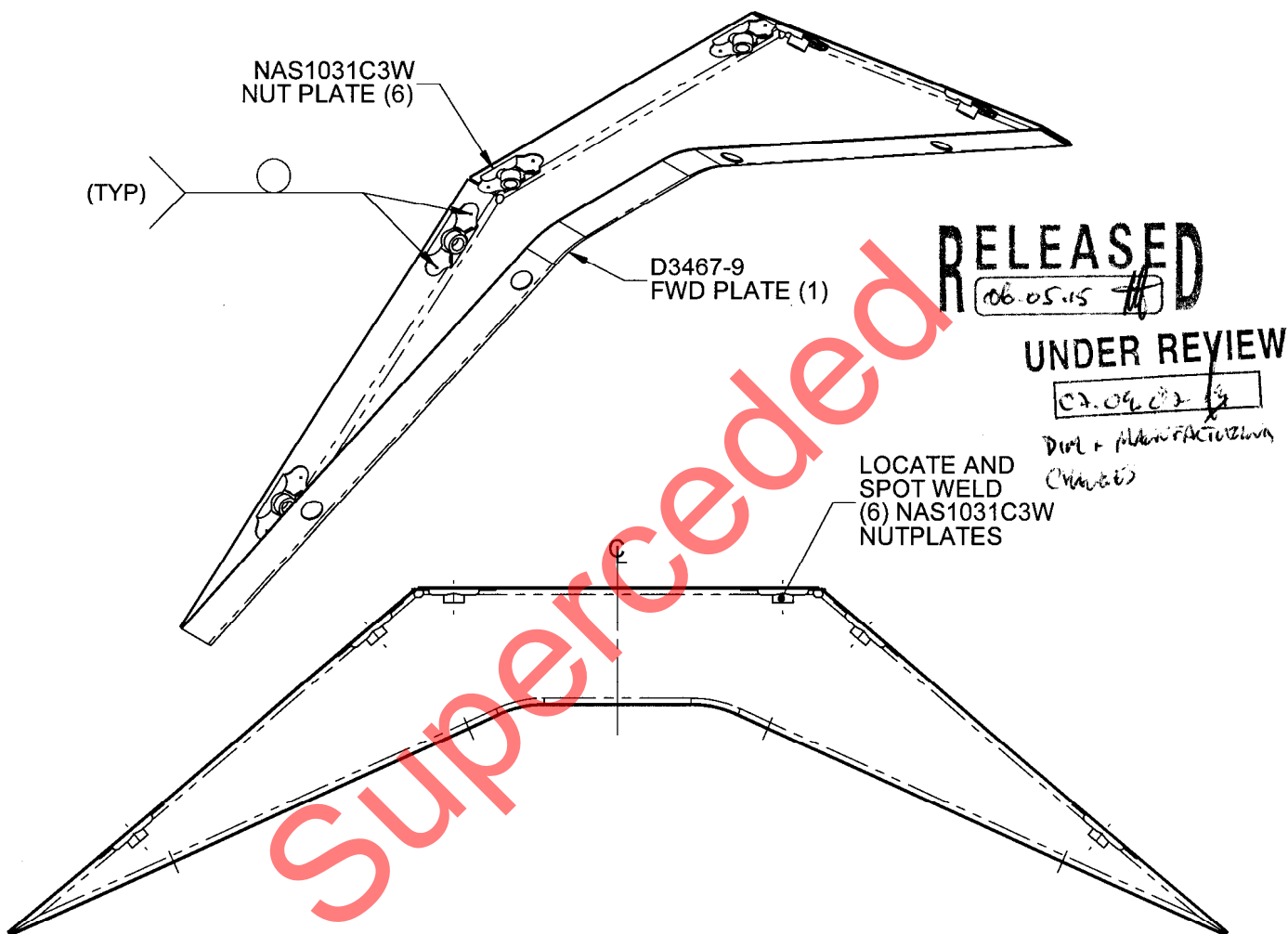
| QTY -041 | P/N | DESCRIPTION |
|-------------|-----------|---------------------------|
| X | D3467-041 | SHROUD ASSEMBLY |
| 1 | D3467-043 | FWD PLATE ASSEMBLY |
| 1 | D3467-045 | AFT PLATE ASSEMBLY |
| 1 | D3467-047 | COVER PLATE ASSEMBLY, L/H |
| 1 | D3467-048 | COVER PLATE ASSEMBLY, R/H |
| 18 | AN3-3A | BOLT |
| 18 | AN960-10 | WASHER |
| 8 | NAS679A3 | NUT |

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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |



| QTY -043 | P/N | DESCRIPTION |
|-------------|------------|--------------------|
| X | D3467-043 | FWD PLATE ASSEMBLY |
| 1 | D3467-9 | FWD PLATE |
| 6 | NAS1031C3W | NUT PLATE |





D3467-043 FWD PLATE ASSEMBLY

NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) ASSEMBLY IS SYMETRICAL ABOUT CENTER LINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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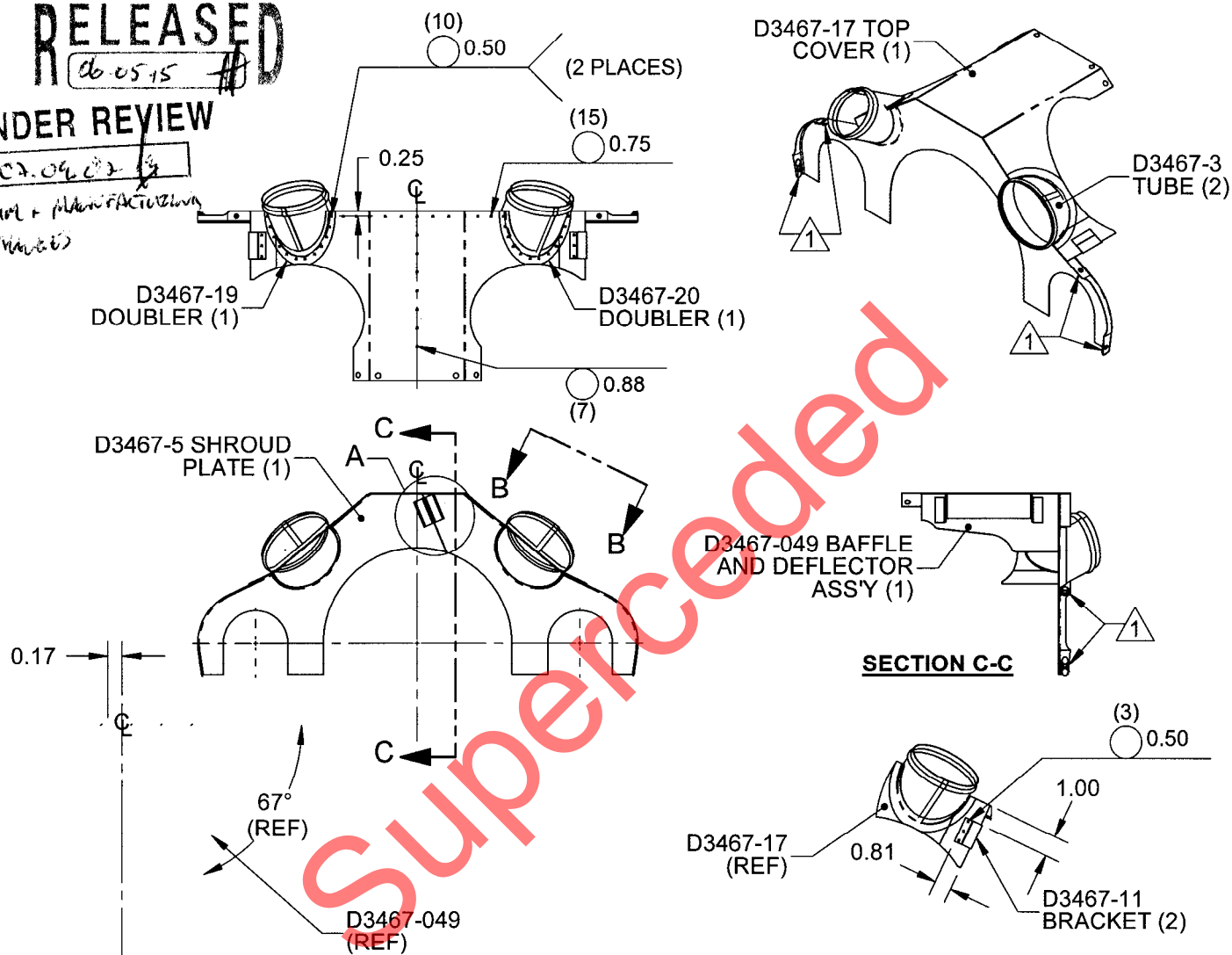
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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:8 |

RELEASED
66-0515 #

UNDER REVIEW

02.09.02 13
Diel + plant FACTORIAL
(Chenab)



DETAIL A
SCALE 1:2

D3467-045 AFT PLATE ASSEMBLY

NOTES:

- 1) LOCATE AND SPOT WELD NAS1031C3W
NUTPLATE (4) TO D3467-5 PRIOR WELDING
OTHER PARTS TO D3467-5
- 2) SPOT WELD PER DART QSI 004
- 3) FINISH: NONE
- 4) ASSEMBLY IS SYMMETRICAL ABOUT
CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010

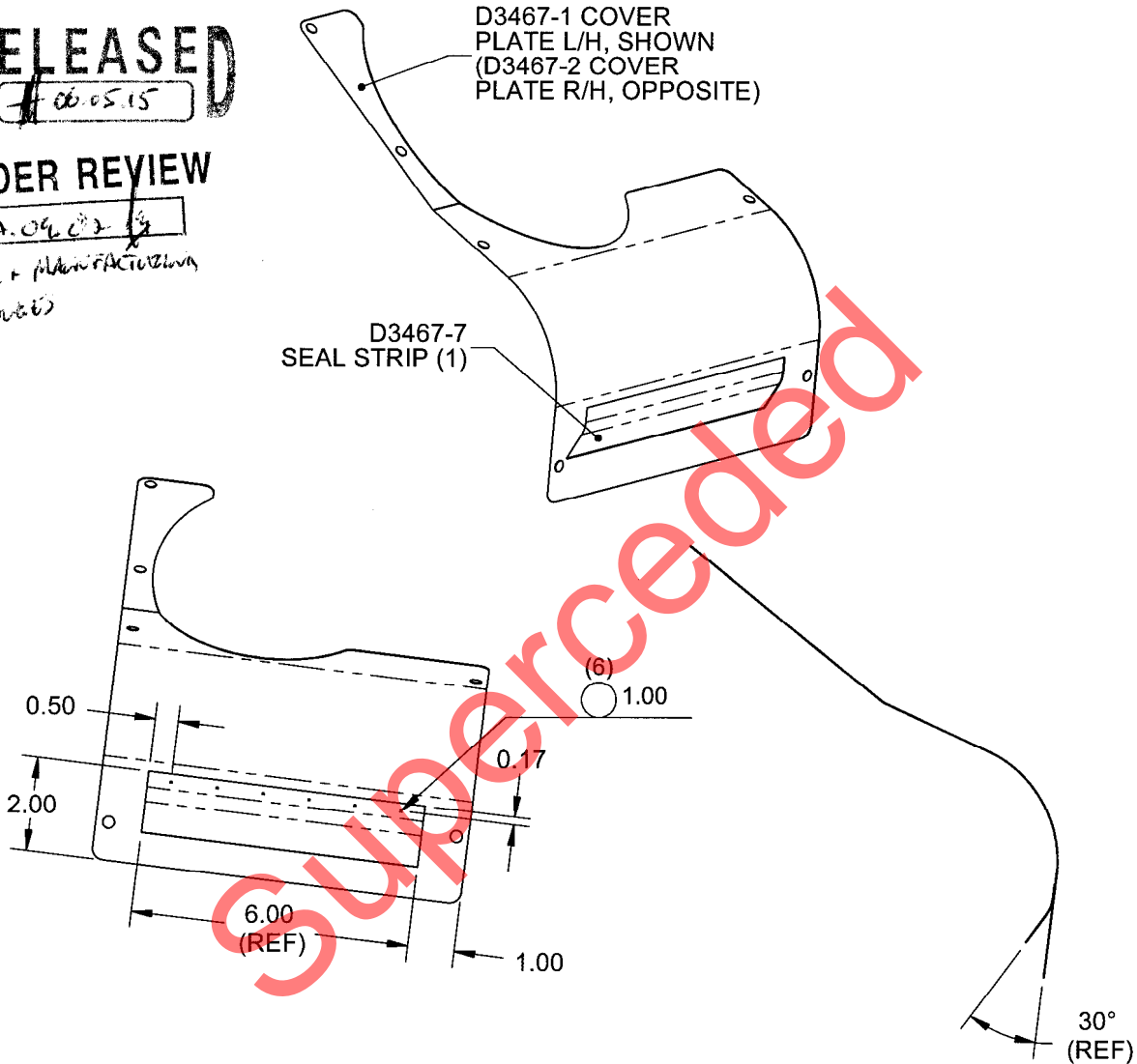
| QTY -045 | P/N | DESCRIPTION |
|-------------|------------|-------------------------------|
| X | D3467-045 | AFT PLATE ASSEMBLY |
| | | |
| 1 | D3467-049 | BAFFLE AND DEFLECTOR ASSEMBLY |
| 2 | D3467-3 | TUBE |
| 1 | D3467-5 | SHROUD PLATE |
| 2 | D3467-11 | BRACKET |
| 1 | D3467-17 | TOP COVER |
| 1 | D3467-19 | DOUBLER |
| 1 | D3467-20 | DOUBLER |
| | | |
| 4 | NAS1031C3W | NUT PLATE |

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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:4 |

RELEASED
06.05.15**UNDER REVIEW**07.04.15
Dirt + Manufacturing
(Change)

D3467-047 COVER PLATE ASS'Y L/H, SHOWN
D3467-048 COVER PLATE ASS'Y R/H, OPPOSITE

NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO
0.010

| QTY -047 | QTY -048 | P/N | DESCRIPTION |
|-------------|-------------|-----------|---------------------------|
| X | | D3467-047 | COVER PLATE ASSEMBLY, L/H |
| | X | D3467-048 | COVER PLATE ASSEMBLY, R/H |
| 1 | | D3467-1 | COVER PLATE, L/H |
| | 1 | D3467-2 | COVER PLATE, R/H |
| 1 | 1 | D3467-7 | SEAL STRIP |

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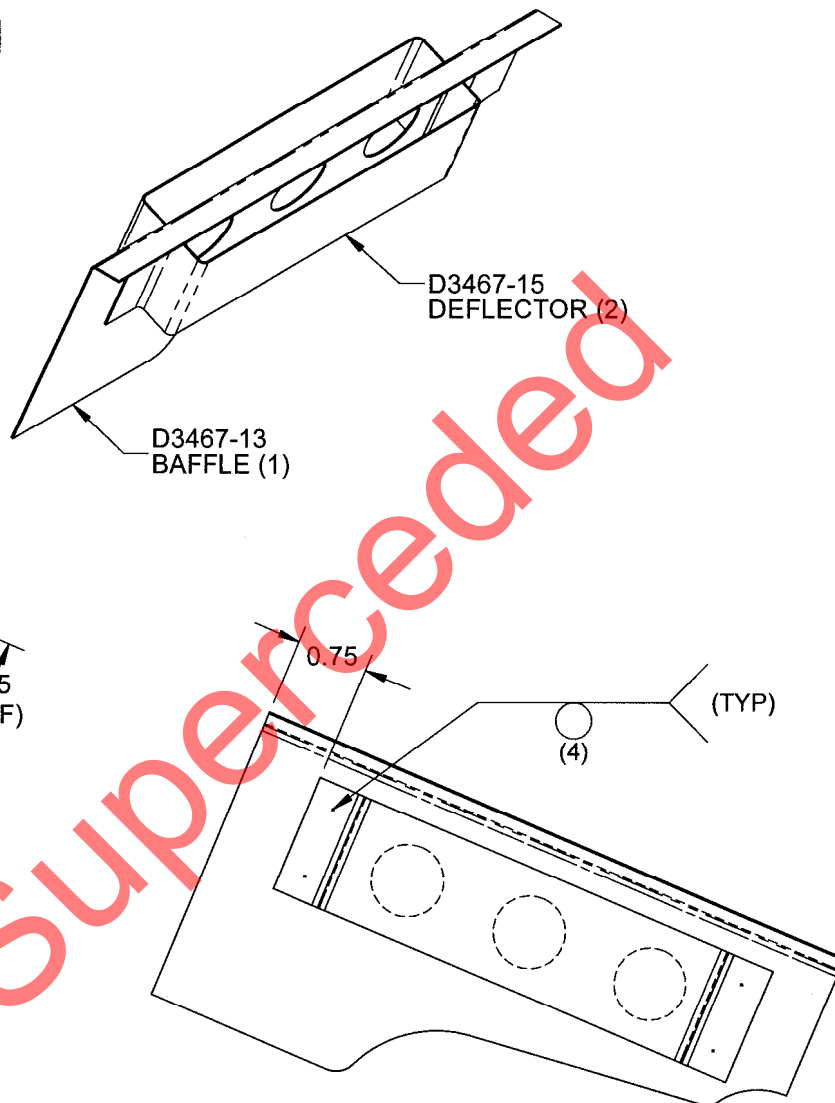


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|------------------|---------------|---|-------------------------|
| DESIGN B | DRAWN BY B | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED H | APPROVED H | DRAWING NO. D3467 | REV. B SHEET 5 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |

RELEASED
06-05-15

UNDER REVIEW

02.09.02
Dirt + Manufacturing
Changes



D3467-049 BAFFLE & DEFLECTOR ASSEMBLY

NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

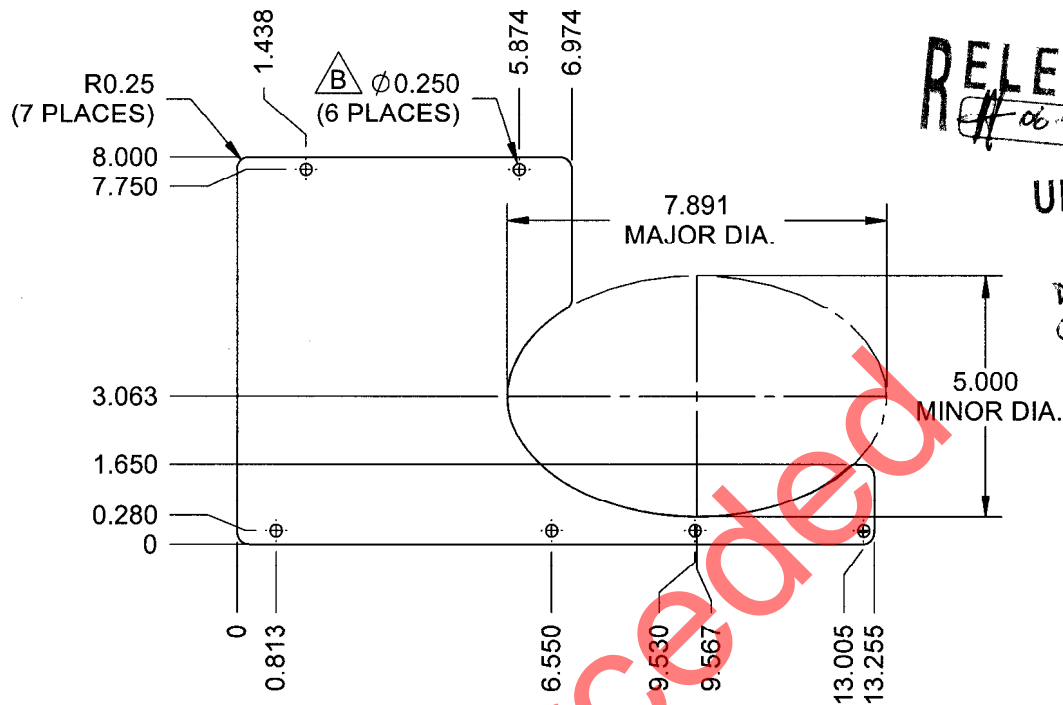
| QTY -049 | P/N | DESCRIPTION |
|-------------|-----------|-----------------------------|
| | D3467-049 | BAFFLE & DEFLECTOR ASSEMBLY |
| 1 | D3467-13 | BAFFLE |
| 2 | D3467-15 | DEFLECTOR |

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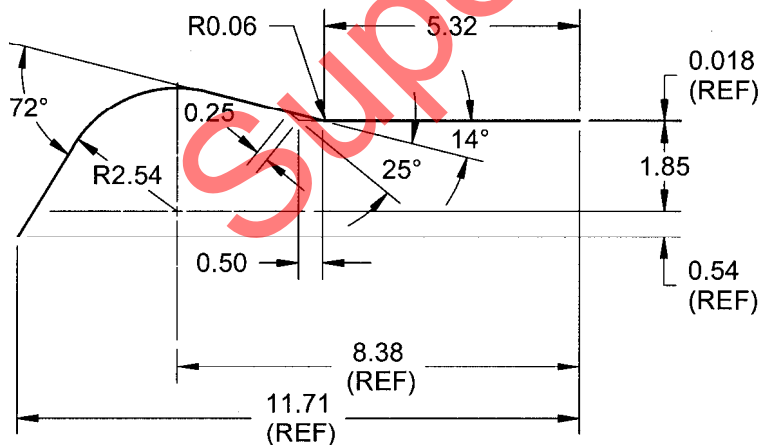
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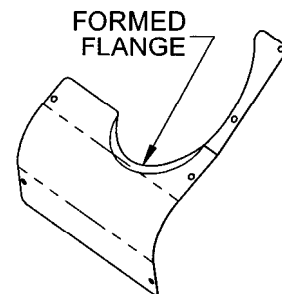
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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:4 |



D3467-1F COVER PLATE FLAT PATTERN



**D3467-1 L/H COVER PLATE
D3467-2 R/H COVER PLATE (OPPOSITE)**



**D3467-1 L/H COVER
PLATE ISOMETRIC VIEW,
D3467-2 R/H COVER
PLATE (OPPOSITE)
SCALE 1:8**

NOTES:

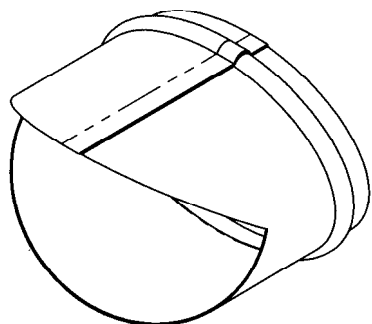
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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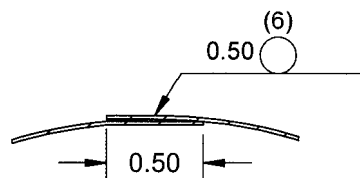
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| DESIGN 13 | DRAWN BY 13 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED 13 | APPROVED 13 | DRAWING NO. D3467 | REV. B SHEET 7 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |



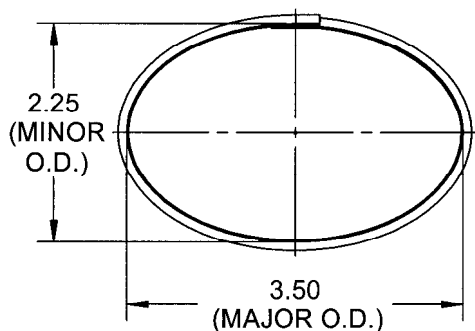
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06.05.15

UNDER REVIEW

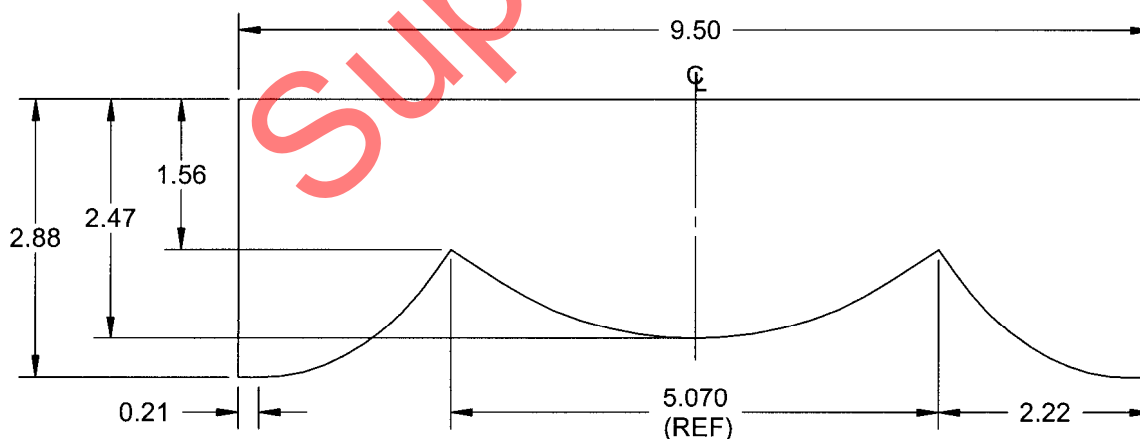
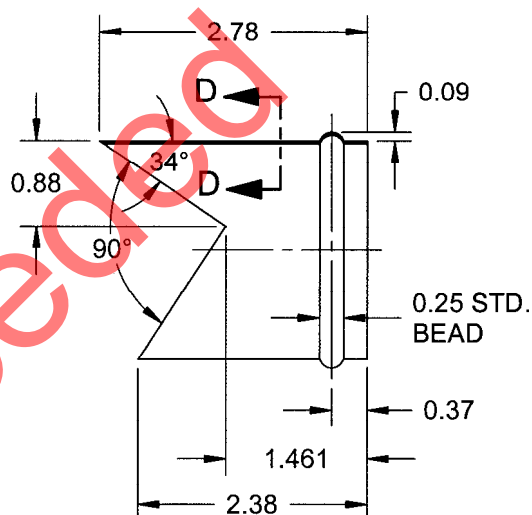
07.04.15
Dirt + Manufacturing
(Change)



SECTION D-D
SCALE 1:1



D3467-3 TUBE DETAIL



D3467-3F TUBE FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) FLAT PATTERN IS SYMMETRICAL ABOUT CENTERLINE
- 3) SPOT WELD PER DART QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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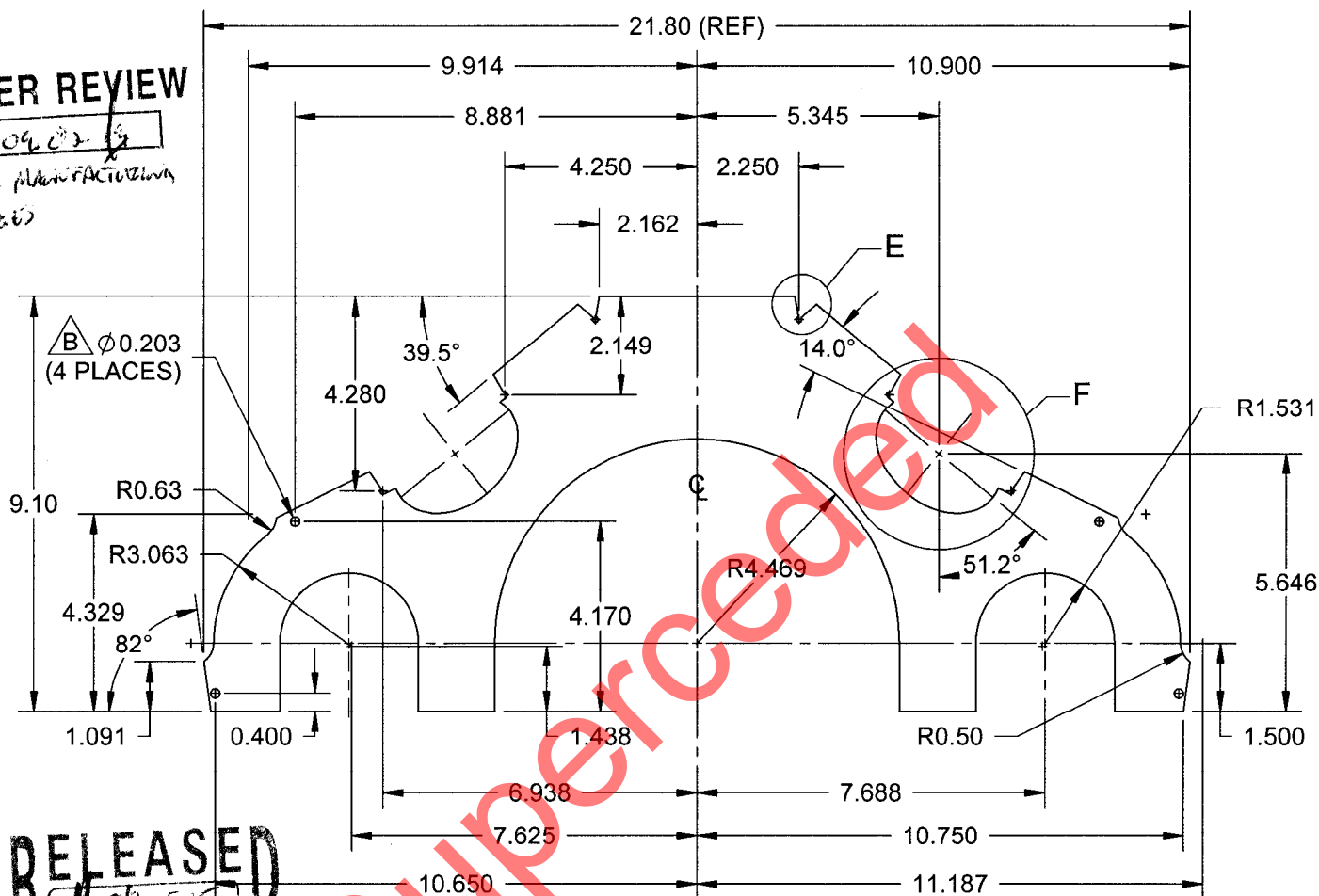
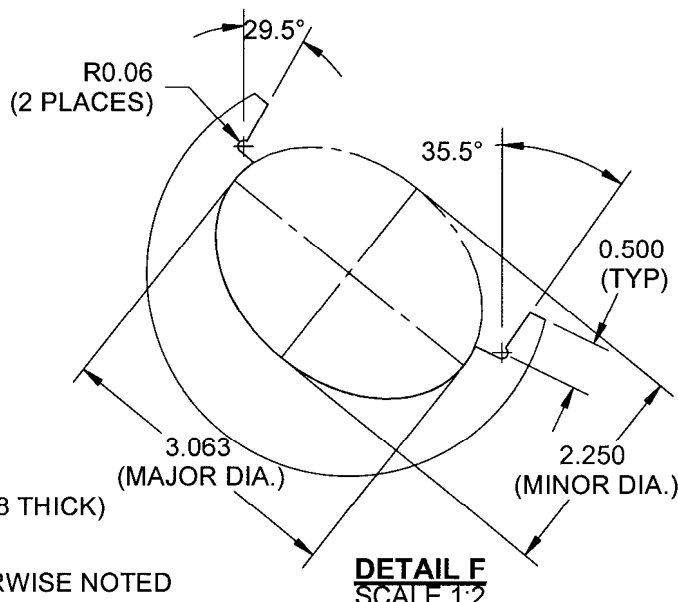
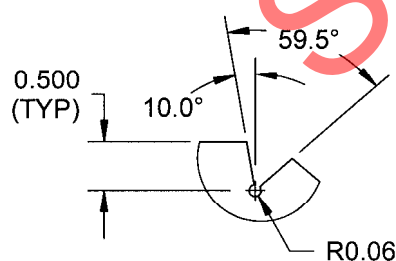
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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:8 |

UNDER REVIEW

07.09.15

Dart + Manufacturing
(Notes)**RELEASED**
06-05-15**D3467-5F AFT PLATE FLAT PATTERN****NOTES:**

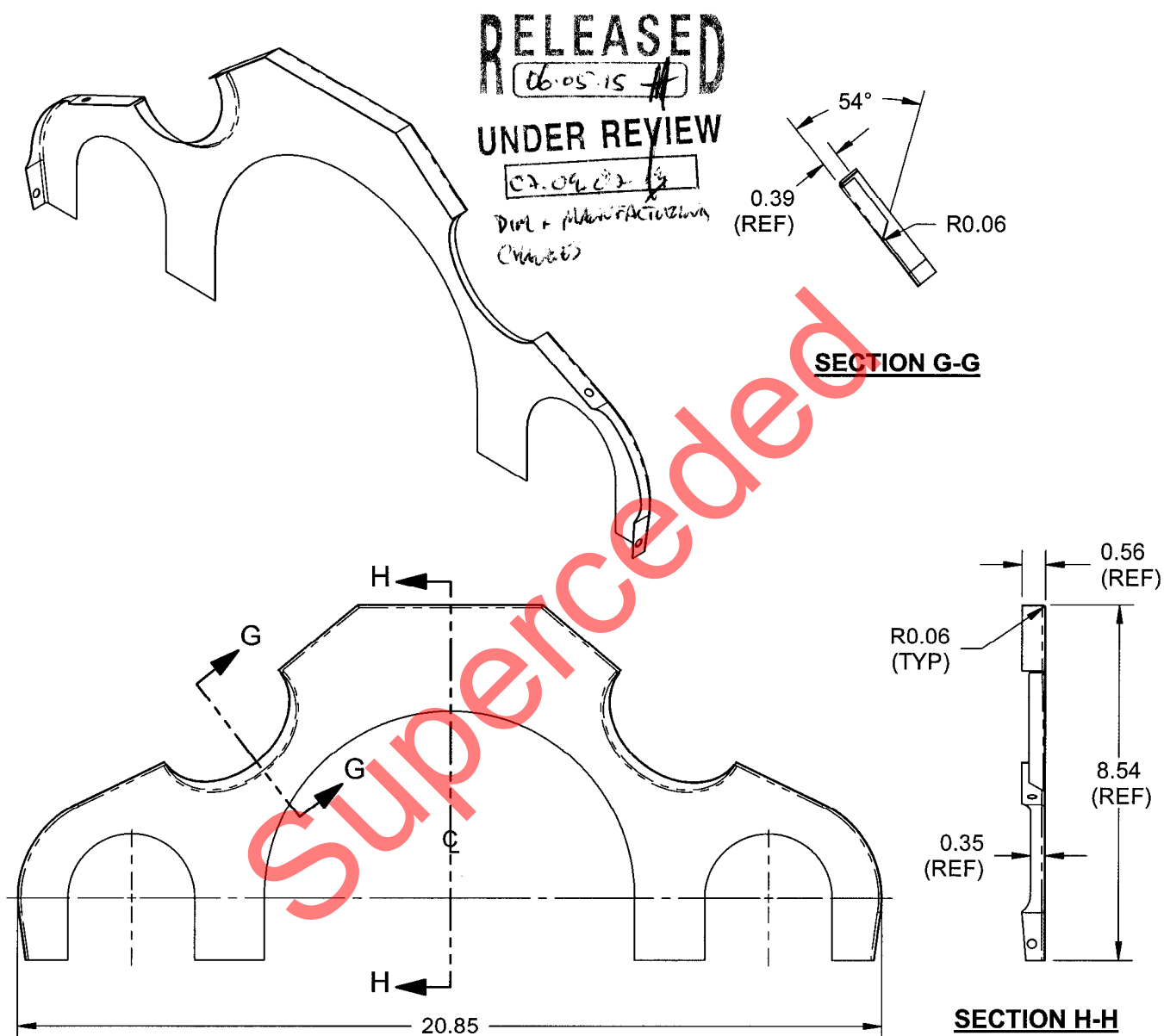
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019
(ANNEALED) 2B FINISH 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:4 |



D3467-5 AFT PLATE BENDING DETAIL

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

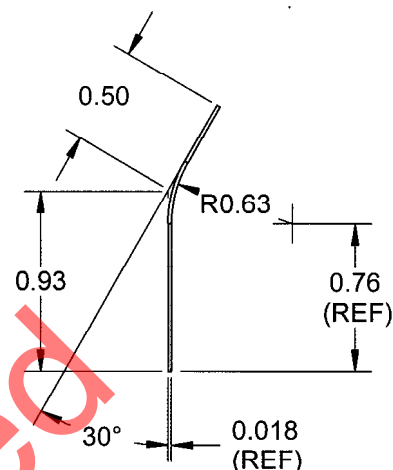
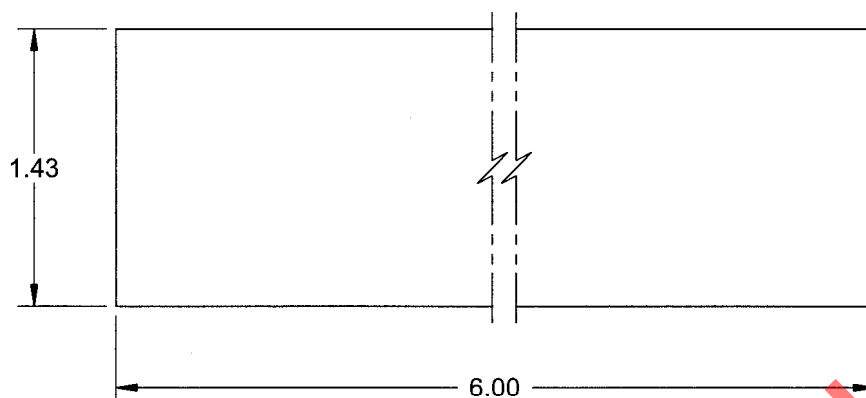
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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:1 |

RELEASED
06.05.15



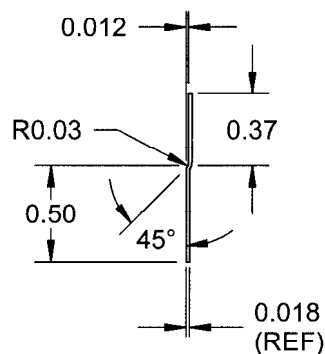
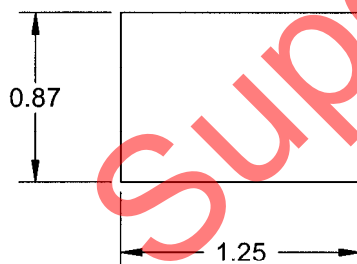
UNDER REVIEW

07.06.15

Dim + Manufacturing
Changes

**D3467-7F SEAL STRIP
FLAT PATTERN**

**D3467-7 SEAL STRIP
BENDING DETAIL**



**D3467-11F BRACKET
FLAT PATTERN**

**D3467-11 BRACKET
JOGGLE DETAIL**

NOTES:

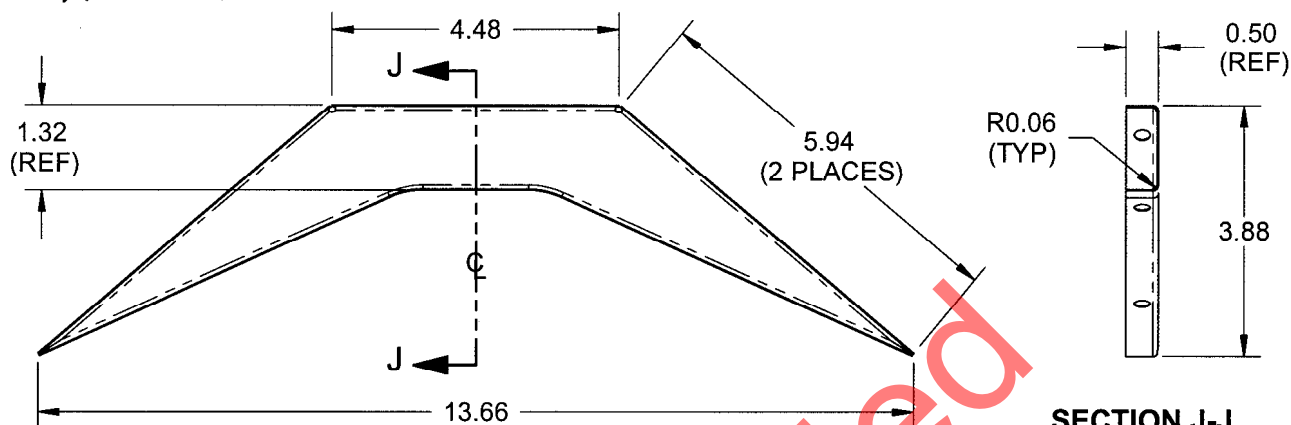
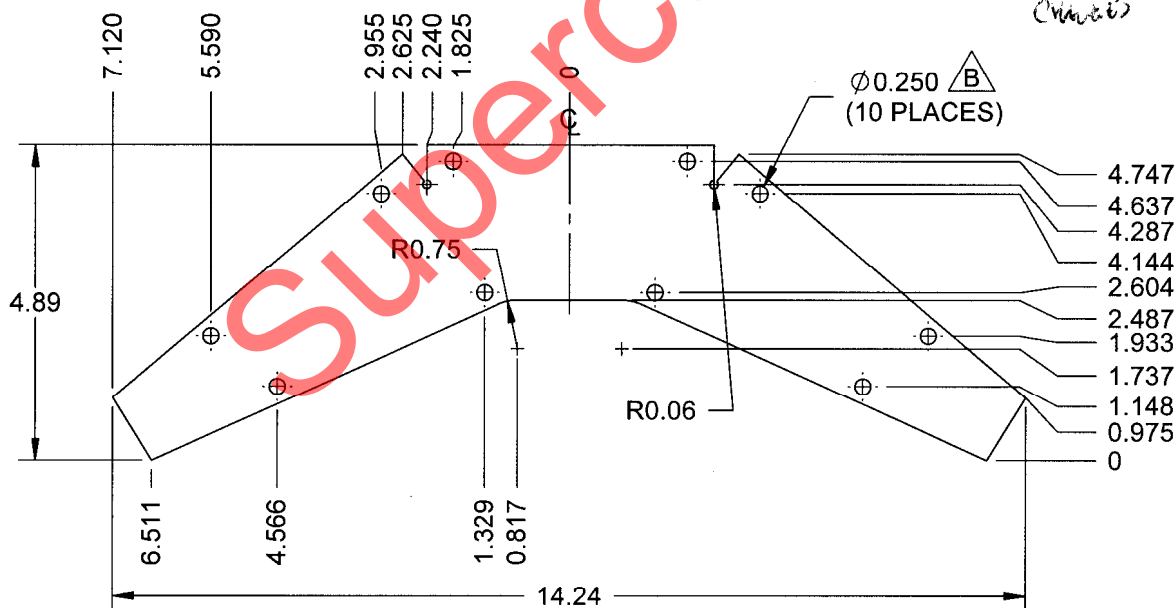
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:3 |

RELEASED
[Signature] 06.05.15**D3467-9 FWD PLATE BENDING DETAIL****SECTION J-J****UNDER REVIEW***[Signature]* 07.06.15Dirk + Production
(Change)**D3467-9F FWD PLATE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) PART IS SYMMETRICAL ABOUT CENTER LINE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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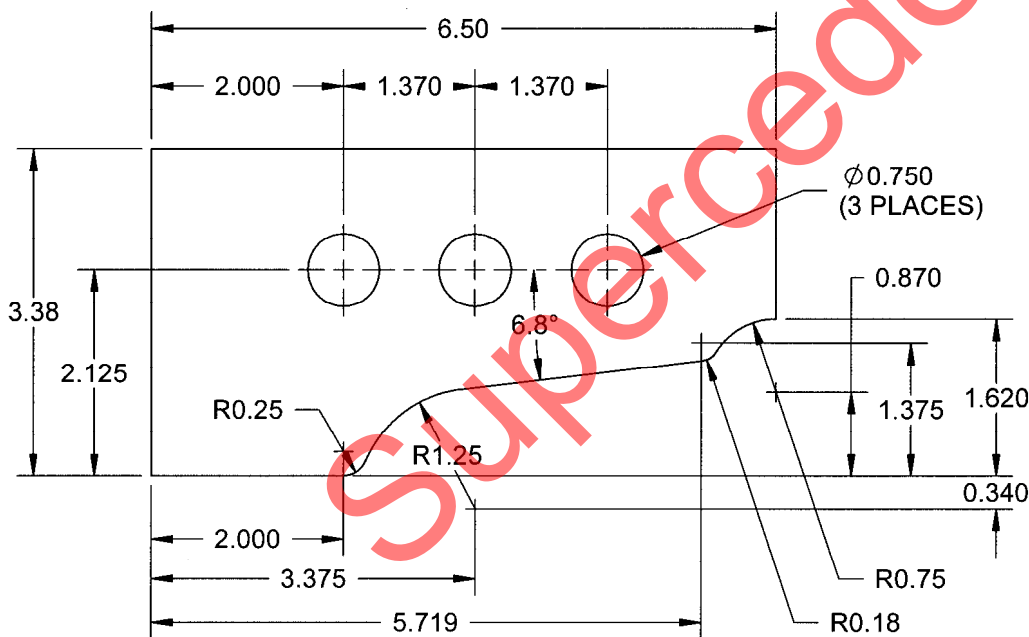
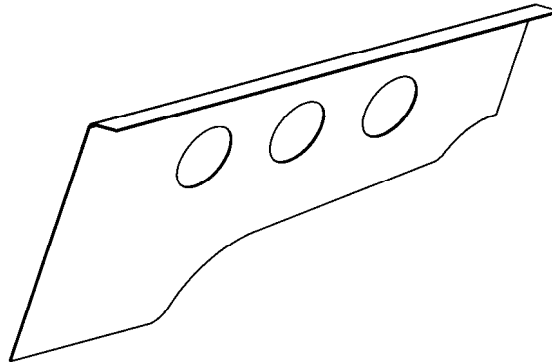
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| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |

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06.05.15

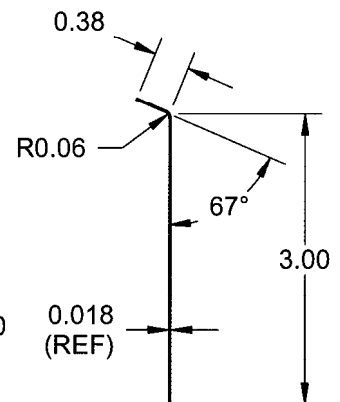
UNDER REVIEW

07.04.15

*Dir + Manufacturing
Checked*



D3467-13F BAFFLE
FLAT PATTERN



D3467-13 BAFFLE
BEND DETAIL

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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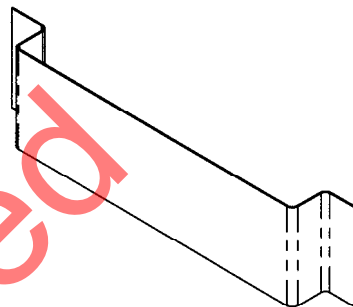
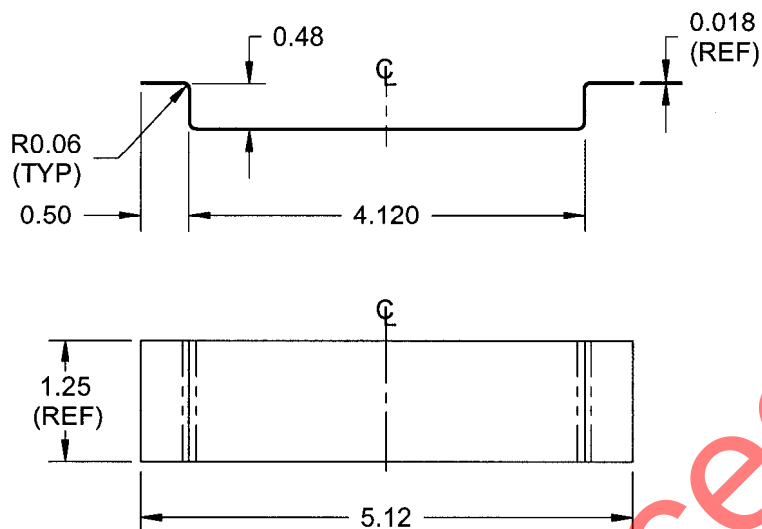
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| CHECKED <i>13</i> | APPROVED <i>13</i> | DRAWING NO. D3467 | REV. B SHEET 13 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |

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06.05.15

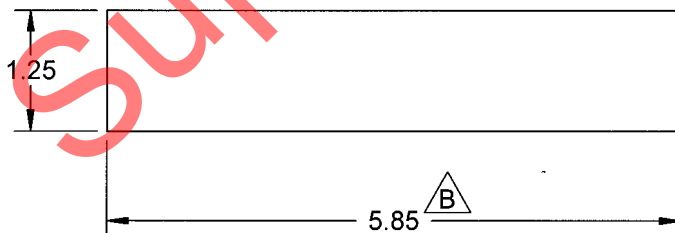
UNDER REVIEW

07.06.15

*Dirk + Manufacturing
(Notes)*



D3467-15 DEFLECTOR BENDING DETAIL



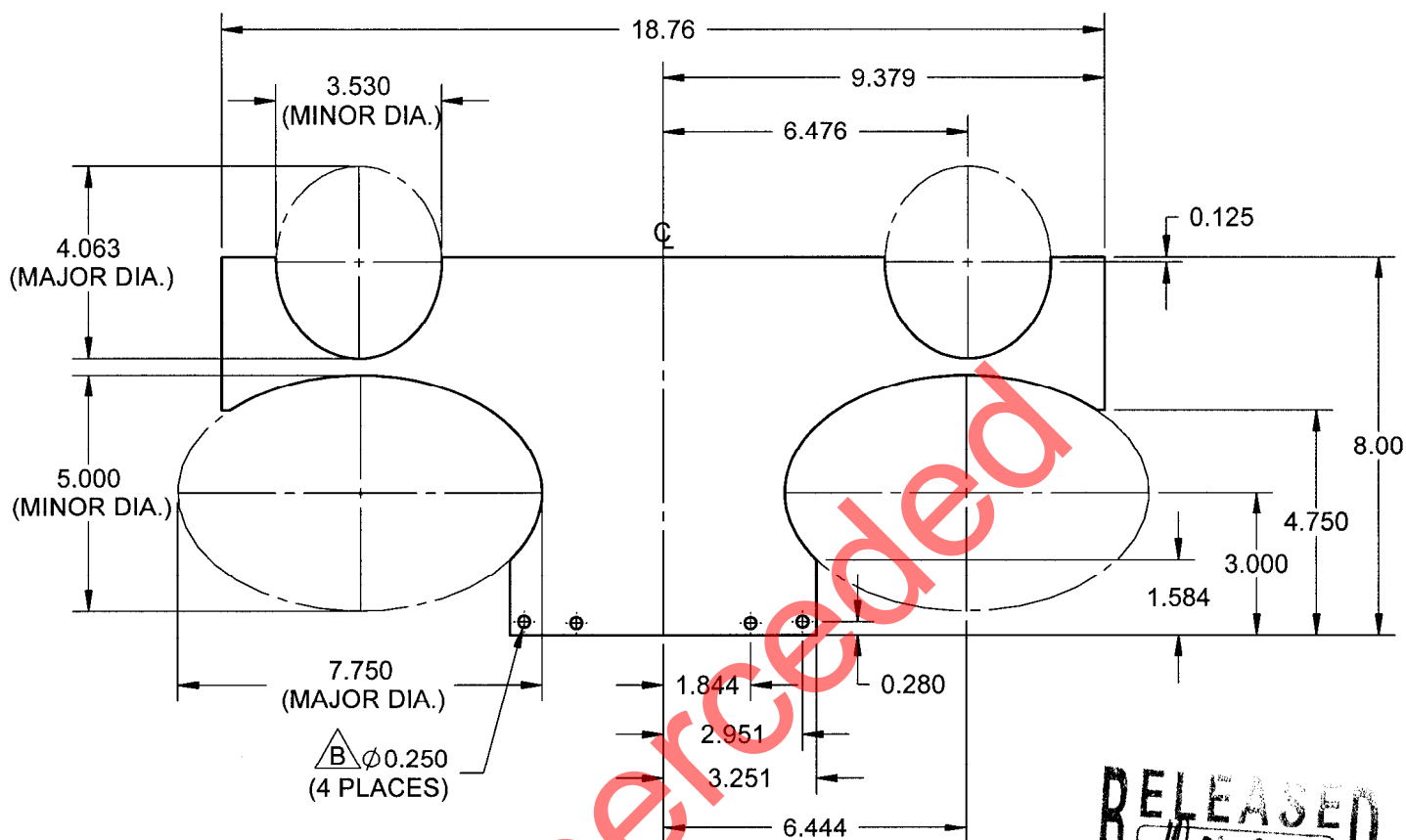
D3467-15F DEFLECTOR FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



| | | | |
|-------------------------|----------------------|--|--------------------------|
| DESIGN <i>B</i> | DRAWN BY <i>B</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>H</i> | APPROVED <i>H</i> | DRAWING NO. D3467 | REV. B SHEET 14 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:4 |



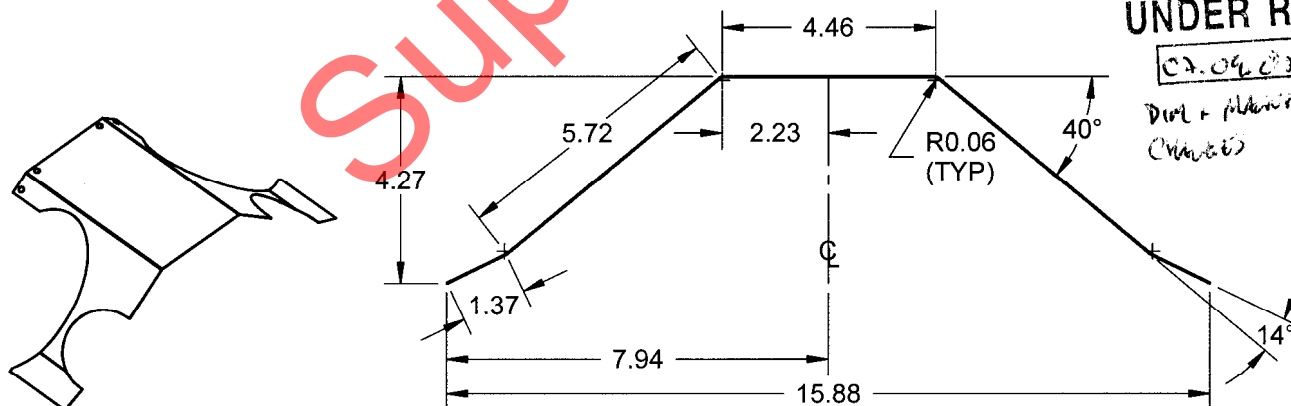
D3467-17F TOP COVER FLAT PATTERN

RELEASED
#06.05.15

UNDER REVIEW

02.06.15

Dist. + Manufacturing
Changes



D3467-17 TOP COVER BENDING DETAIL

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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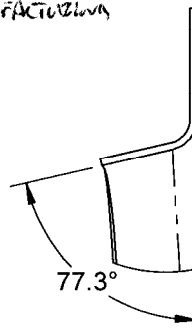
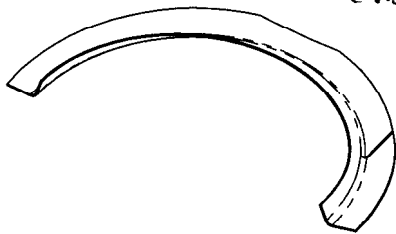


| | | | |
|-------------------------------|--------------------------------|--|--------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3467 | REV. B SHEET 15 OF 15 |
| DATE 06.05.15 | | TITLE SHROUD ASSEMBLY | SCALE 1:2 |

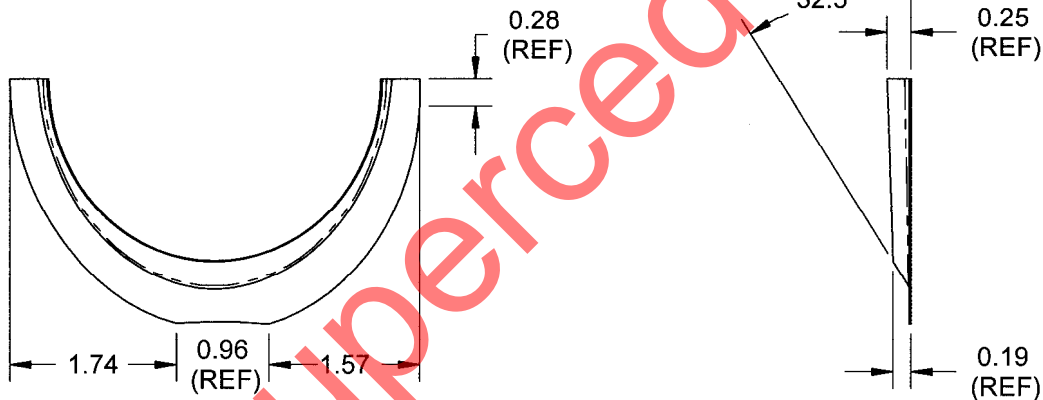
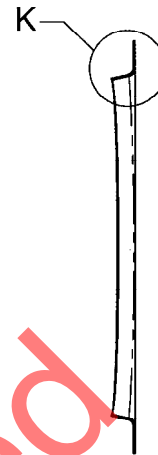
RELEASED
[Signature] 06.05.15

UNDER REVIEW

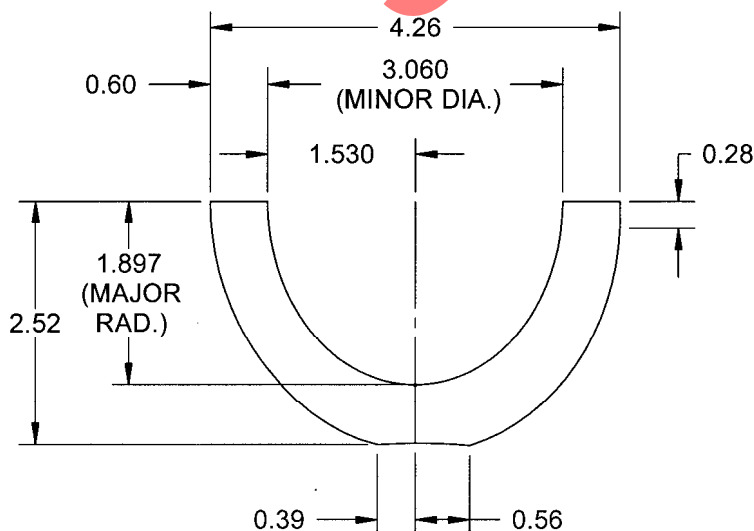
07.04.15
DIM + MANUFACTURING
CHANGED



DETAIL K
SCALE 1:2



D3467-19 DOUBLER, L/H SHOWN
D3467-20 DOUBLER, R/H OPPOSITE



D3467-19F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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